

**Abstract of the Disclosure**

A winding method comprises winding a single conducting wire around a predetermined number of pegs in sequence to thereby form a stator coil assembly having even coils and two ends. The winding direction of each coil is opposite to a coil adjacent thereto. The stator coil assembly having even coils is mounted to a casing of a D.C. motor with the coils located corresponding to a permanent magnet of a rotor. The rotor having the permanent magnet is driven to turn by magnetic forces created as a result of energizing the coils.